

QUALITY IN THE DETAILS...

Solid hardwoods from the American Northern Forest kiln dried to 7% moisture content.

America is home to many of the world's most sought after hardwoods species, such as Maple, Oak, Walnut and Cherry. These species are extremely durable with outstanding woodworking properties allowing them to be crafted into furniture floors and cabinetry designed to last a lifetime and beyond.

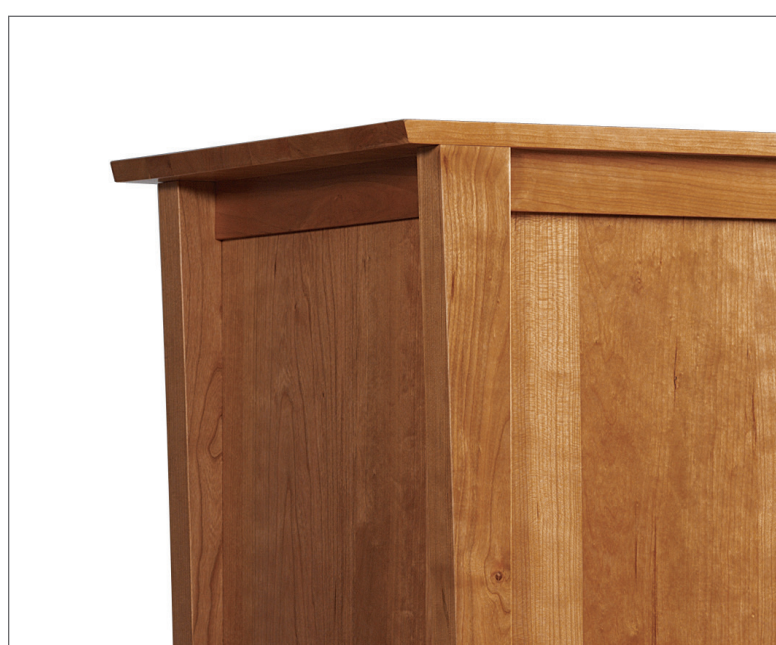


Solid Wood Drawer Boxes.

3/4" thick drawer fronts, 5/8" solid wood thick drawer sides and backs, fully finished and sanded on the interiors.

Asymmetrical English Dovetail Joinery.

Asymmetrical in that the pins (seen on the drawer front) and tails (seen on the drawer side) are four different widths. This is the gold standard in traditional joinery and is both aesthetically and structurally superior to other common techniques.



Fully Integrated Drawer Fronts, Drawer Bottoms and Case Backs.

Drawer fronts that integrate directly with the drawer side, drawer bottom and case back panels that are framed, nailed and glued in place on all four sides; all of which contribute not only to the aesthetic but also the rigidity and structure of the piece.



Crafted with Care by Expert Hands.

The American worker building products for the American consumer. This is a formula that, for generations of furniture manufacturers, has fostered genuine ownership and pride in one's craft. Despite the dwindling overall number of US furniture manufacturers, it still does today.

Kitchen Cabinet Manufacturers Association Rated Finishes.

Our *pre-catalyzed lacquers* are a step ahead of conventional lacquers in that the resin undergoes an actual chemical change in the curing process. These finishes are more difficult to apply than conventional lacquer, requiring specialized equipment and an immaculately clean environment, but result in a finish with superior hardness and durability.

Low Emission Water Born Finishes.

Equally durable to our pre-catalyzed lacquer is our water born acrylic emulsion finish. This advanced technology in finishing products has come light years in just a short time and reduces off-gassing to almost zero.



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