



FRANK LLOYD WRIGHT®
FURNITURE BY COPELAND

C O P E L A N D F U R N I T U R E

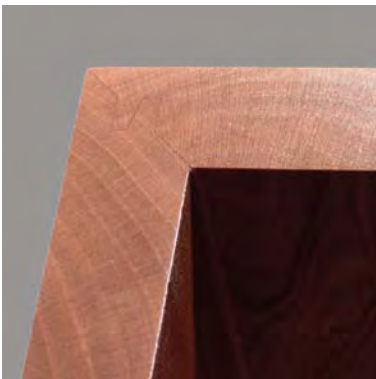
“Our decision to select Copeland Furniture as the new Frank Lloyd Wright Foundation exclusive furniture licensee was made for several reasons: their high quality of product, their willingness to expand the furniture selection to include complete collections, and their effort to achieve price points allowing all generations to own Mr. Wright’s furniture designs.”

-Doug Volker, Frank Lloyd Wright Foundation

Each piece of Frank Lloyd Wright® Furniture by Copeland collection exhibits the artistic authority and superior quality that comes with masterful design and true craftsmanship. Experienced wood artisans apply traditional and state-of-the-art techniques that announce and preserve the wood’s natural beauty while adding strength and durability to overall piece.



Select solid hardwoods - Frank Lloyd Wright® Furniture by Copeland starts with solid hardwood (Cherry and White Oak) from The Northern Forests. The White Oak is quartersawn to reveal a ray-fleck in the grain. This time-consuming process is essential to obtaining distinctive wood characteristics and adds stability.



Miter-Wrap construction - In Wright’s day, craftsmen achieved the bold, sturdy tabletops of thick-cut hardwood with woodworking techniques that are all but forgotten. Copeland has revived miter-wrap construction for tabletops that present 2 inches or more at the edge - enabling the wood grain from the top to continue over ends and sides.



English Dovetails - Asymmetrical English dovetails form perfect, rigid fits for drawer and case pieces. Copeland makes these intricate cuts utilizing precise, computer-programmed machining.



Superior Drawer Construction - Drawers, with sides of solid ash and bottoms of birch plywood, are all fully furnished. They are mounted on three 'wood-on-wood' slides - one on each side and at the center - and are fitted with drawer stops. Copeland also dovetails drawer dividers - rare in furniture today.



Durable, hand wiped finishes - Labor intensive hand-rubbing incorporates stain pigments and highlights grain definition in each piece. Copeland Furniture uses only catalyzed lacquer finishes that meet the Kitchen Cabinet Manufacturers Association's high standards. They withstand tough stains and age beautifully.

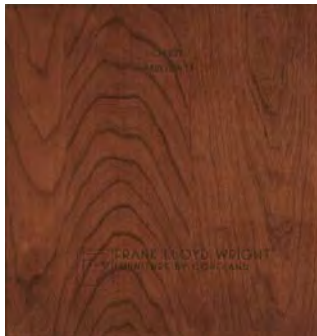
Frank Lloyd Wright® Furniture by Copeland is available in Parkton Oak (17), Madison Oak (27), Parkton Cherry (13) or Natural Cherry (03) finishes.



Parkton Oak (17)



Madison Oak (27)



Parkton Cherry (13)



Natural Cherry (03)



Knob options - A selection of knobs is available for all Frank Lloyd Wright® Furniture by Copeland cabinetry and desks.

High Quality Upholstery - Upholstered Frank Lloyd Wright® Furniture by Copeland will enhance any interior palette. Copeland Furniture offers an extensive selection of fabrics and leathers or will use customer-supplied material.

Carefully drying, machining, and preparation - Key to the longevity of any furniture piece is the preparation of wood pieces and the science of joinery. Copeland Furniture combines precision planed glue surfaces, calibrated hydraulic pressure, and radio frequency-assisted curing to ensure consistently superior, enduring glue joints.